

5/43

<b>DART AEROSPACE LTD</b>	<b>Work Order:</b>	24490
<b>Description: Rod</b>	<b>Part Number:</b>	D3134-1
RF 04.11.29		(p B30-23000-137)
<b>Dwg: D3134 Rev. BC</b>	<b>Qty:</b>	4
		Page 1 of 1

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveller	DF	05.10.12	4
2	GA	Cut material to length as per template D3134-1T1 Material: AISI 304/316 Annealed SS tubing 0.250 OD x 0.049 wall (M304TR0.250W.049) Batch: M15522	ml	05/11/25	4
3	GA	Open both ends with Ø0.161 (#20) drill and thread both ends as per Dwg D3134	ml	05/11/28	4
4	GA	Deburr rod, no sharp edges.	ml	05/11/28	4
5	GA	Bend as per Dwg D3134 using template D3134-1T2	ml	05/11/28	4
6	QC5	Inspect work for Completeness on the W/O	DF	05.11.28	4
7	ST	Identify and Stock with P/N & B/N using fine point permanent ink marker	ml	05/11/28	4
8	AC	Cost / part	SUT	05.11.28	4
9	DC	Close W/O Inspect Level 21	DF	05/11/28	4

Rev	Date	Change	Revised By	Approved
A	02.05.27	New issue	NG	
B	02.11.13	Re-format; Add thread	KJ RF	

RELEASED  
02.11.15 RF

W/O: _____		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR: _____		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes ☒ No ☐ DQA: SP Date: 05/11/08

NOTE: Date & initial all entries

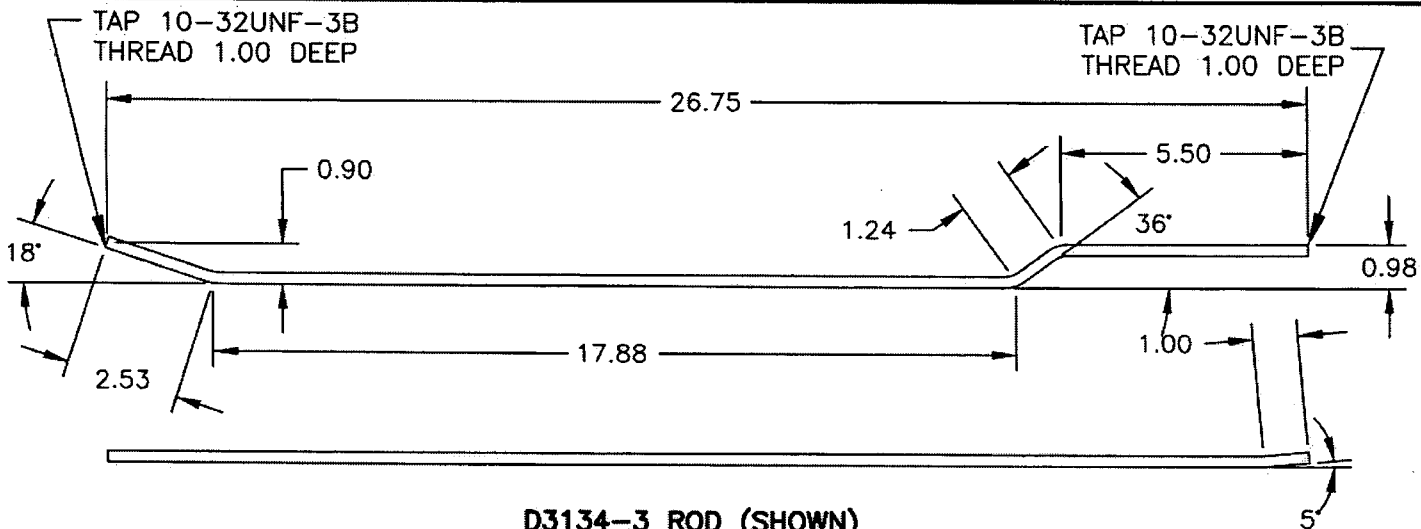
QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

**DART**

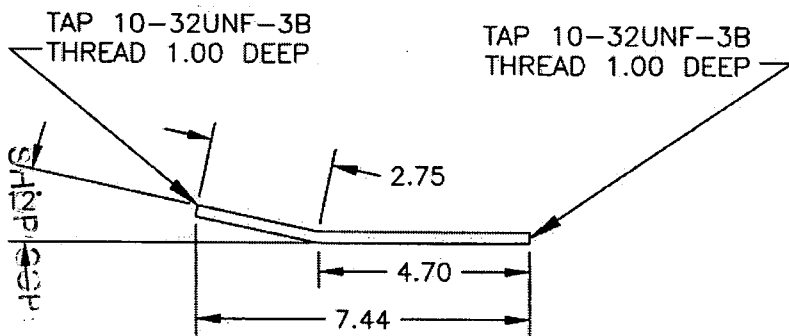


DESIGN	DRAWN BY	DART AEROSPACE LTD
04.10.18	02.04.17	NEW ISSUE
02.09.26	ADD "ANNEALED" SPEC; REDESIGNED D3134-1	
04.10.18	ADD PART MARKING	

DATE	TITLE	SCALE
04.10.18	ROD	NTS
CHECKED	DRAWING NO.	REV. C
APPROVED	D3134	SHEET 1 OF 1



**D3134-3 ROD (SHOWN)**  
(REPLACES PREMIER P/N B30-23000-139)  
**D3134-4 ROD (OPPOSITE)**



**D3134-1 ROD**  
(REPLACES PREMIER P/N B30-23000-137)

**NOTES**

- 1) MATERIAL: AISI 304/316 ANNEALED SS TUBING 0.250 OD x 0.049 WALL (REF DART SPEC. M304TR0.250W.049)
- 2) TOOLING: MAKE D3134-1 PER TOOL DT8656  
MAKE D3134-3 PER TOOL DT8657
- 3) FINISH: NONE
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES
- 6) BREAK ALL SHARP EDGES 0.005 TO 0.010
- 7) IDENTIFY WITH DART P/N USING FINE POINT PERMANENT INK MARKER

WORK ORDER  
NO. 24490

# Job Costing Report

Dart Aerospace Ltd.  
Hawkesbury

Oct 11, 2005  
07:41 am

Work Order No : 0024490  
Project Name : D3134-1  
Project For : WK543  
Work Order Type : Main  
Main WO Number :  
House Part Number : D3134-1  
Description : Rod  
Manufactured : Yes  
Amount Req'd : 4  
Amount Done : 0  
Start Date : 10-08-05  
Est Finish Date : 10-30-05  
Act Finish Date :  
Drawings Req'd : No  
Ok for Approval :  
Approval Rec'd :

Department Code:  
Burden Flags : NNNNNNNN  
WO Status : Open  
Invoice State : Not Invoiced  
Invoice Date :  
Invoice Number :  
Invoice Amount : 0.00  
Order Entry No :  
OE Value : 0.00  
Est Mark Up : 0.000%  
Actual Mark Up : 0.000%  
\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
Burden :	0.00	0.00	0.00		
Total Cost :	0.00	0.00	0.00		
Mark up :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss) :	0.00	0.00